



REXILENT

ACRYLIC ADHESIVE
FOR PVC, LINOLEUM
AND RESILIENT FLOORINGS



TECHNICAL DATA SHEET UPDATED 28/10/2025

Product Information

Ready-to-use, solvent-free acrylic adhesive specifically designed for bonding all types of PVC, vinyl, linoleum, and other resilient floor coverings. It provides strong initial tack, long working time, and excellent open time.

- + Excellent open time
- + Strong initial tack
- + Long lasting working time
- + Low VOC
- + Solvent-free
- + Great workability

Recommended Uses

- Homogeneous and heterogeneous PVC flooring
- PVC tiles and planks
- Polystyrene or polyester coverings
- Linoleum flooring
- Cork flooring with PVC backing
- Thermal and acoustic insulation coverings

Coverage

Approximately 250–350 g/m²

Application Instructions

Substrate Preparation

All substrates must be dry, absorbent, sound, and free of dust, paint, or oil. Any cracks should be filled using our two-component epoxy adhesive, EPOXY ECO.

For uneven surfaces, we recommend using a powdered cement-based leveling compound such as our SELF LEVEL FLOORING from the Supremo line or the ready-to-use leveling compound TILECOAT.

To consolidate and clean the substrate, we suggest our primer PRIMER SP. In cases of rising damp or especially moist substrates, use our PRIMER PU.

Product Preparation

The product is ready to use.

Product Application

Apply with a notched trowel no. 2 in a single coat directly onto the substrate. Spread only as much adhesive as can be covered with the flooring within the open time. Wait approximately 15 minutes (perform a finger test) before laying the material onto the still-wet adhesive. Press firmly to eliminate air bubbles and ensure proper adhesive transfer. Avoid excessive stress on joints. Protect the flooring from moisture and direct sunlight during curing.



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Cleaning

Remove any residue with a damp sponge. Tools can be cleaned with water.

Packaging	PRODUCT CODE	WEIGHT	UNIT	PACKAGING	PCS/BOX
	20023-N	6	kg	Buckets	1
	20024-N	13	kg	Buckets	1
	20025-N	20	kg	Buckets	1

Technical Data	Base	Acrylic resin
	Physical appearance	Beige cream
	pH	6.8
	Viscosity	45,000–55,000 cps
	Solid content	Approx. 70%
	Customs code	3506 9190
	Application temperature	+5 °C to +40 °C (41 °F to 104 °F)
	Waiting time	15–20 minutes
	Open time	30–40 minutes
	Drying time	24 hours
	Flammability	Non-flammable

Warnings

- Do not use for outdoor applications (use ADHESIVA 2P/G instead)
- Do not apply at temperatures below +3 °C (37.4 °F)
- Do not use on damp surfaces or where rising moisture is present
- Non-absorbent surfaces must be pre-treated to make them porous



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- Do not mix any dried surface film that may have formed due to improper storage
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Storage

The product is guaranteed in its original packaging, under standard storage conditions (+5 °C to +35 °C / +41 °F to +95 °F), for 24 months from the production date. It is important to store the product in a dry place, away from heat sources and direct sunlight.

Final note

Keep out of reach of children and pets. Dispose of waste in designated construction material containers.
The information in this technical sheet is based on our extensive experience but is indicative. Users must assess product suitability for their specific use and are responsible for its application.
