REXILENT ECO PLUS

HIGH-PERFORMANCE UNIVERSAL ACRYLIC ADHESIVE FOR RESILIENT FLOORINGS

TECHNICAL DATA SHEET UPDATED 17/02/2026

Product Information	Ready-to-use, water-dispersed, solvent-free acrylic adhesive suitable for bonding all types of resilient floorings, including PVC (homogeneous and heterogeneous), LVT, linoleum, carpets with any backing (PU, jute, latex), rubber, indoor sports floors, and shock-absorbing surfaces. Ideal for professional, high-performance applications.
	+ Long open time
	+ Strong initial tack
	+ Low VOC content
	+ Ready to use
	+ Highly versatile
Recommended Uses	• Homogeneous and heterogeneous vinyl and PVC floors
	• Carpet tiles or rolls with any backing
	• Polyester or polystyrene coverings
	• Linoleum floorings
	• Cork floors with PVC backing
	• Thermal and acoustic insulation coverings
	• Indoor sports floors and athletic tracks
Coverage	Approximately 350–500 g/m², depending on the substrate and covering type.
Application Instructions	**Substrate Preparation** All substrates must be dry, absorbent, sound, and free of dust, paint, or oil. Any cracks should be filled using our two-component epoxy adhesive, EPOXY ECO. For uneven surfaces, we recommend using a powdered cement-based leveling compound such as our SELF LEVEL FLOORING from the Suprimo line or the ready-to-use leveling compound TILECOAT. To consolidate and clean the substrate, we suggest our primer PRIMER SP. In cases of rising damp or especially moist substrates, use our PRIMER PU.
	Product Preparation The product is ready to use. Bring the flooring to the installation site at least 24 hours in advance for acclimatization. Unroll and lay flat to reduce tension and creases.
	Product Application Transport the material to the site at least 24 hours before installation. Let it acclimate to room temperature. Unroll and flatten the flooring to remove tension. Apply a single coat with a notched trowel No. 2 directly onto the substrate. Lay the flooring over the still-wet adhesive, pressing or

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smoothing to ensure full contact and remove air bubbles. Add weight to areas prone to lifting if necessary. Allow light foot traffic after 24 hours.

Cleaning
Remove any residue with a damp sponge. Tools can be cleaned with water.

Packaging	PRODUCT CODE	WEIGHT	UNIT	PACKAGING	PCS/BOX
	20162	6	kg	Buckets	1
	20163	13	kg	Buckets	1
	20164	20	kg	Buckets	1

Technical Data		
	Base	Acrylic resin
	Physical appearance	Beige cream
	pH	7.0–8.0
	Viscosity	60,000–70,000 cps
	Solid content	Approx. 75%
	Customs code	3506 9190
	Application temperature	+5 °C to +40 °C (41 °F to 104 °F)
	Open time	15–20 minutes
	Drying time	24 hours
	Flammability	Non-flammable

Warnings

- Not suitable for outdoor use (use **ADHESIVA 2P/G**)
- Do not apply below +5 °C (41 °F)
- Do not use on damp surfaces or with untreated rising moisture
- Pre-treat non-absorbent surfaces to improve adhesion
- Do not mix any dried surface film that may have formed due to improper storage

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Storage	The product is guaranteed in its original packaging, under standard storage conditions (+5 °C to +35 °C / +41 °F to +95 °F), for 24 months from the production date. It is important to store the product in a dry place, away from heat sources and direct sunlight.
Final note	Keep out of reach of children and pets. Dispose of waste in designated construction material containers. The information in this technical sheet is based on our extensive experience but is indicative. Users must assess product suitability for their specific use and are responsible for its application.

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