



REXILGUM ECO PLUS

MULTIPURPOSE ACRYLIC
ADHESIVE FOR RUBBER, PVC,
AND CARPET



TECHNICAL DATA SHEET UPDATED 18/02/2026

Product Information

Multipurpose, water-based, ready-to-use, solvent-free adhesive. Suitable for bonding all types of resilient flooring: PVC (homogeneous and heterogeneous), natural and synthetic rubber, carpet and textile flooring, linoleum, LVT, and indoor sports surfaces. Offers excellent initial tack, long open time, and professional workability.

- + Excellent open time
- + Strong initial tack
- + Low VOC content
- + Ready to use

Recommended Uses

- Homogeneous and heterogeneous vinyl flooring-
- LVT tiles and planks-
- PVC coverings over ceramic or marble-
- Linoleum with jute backing-
- Cork flooring with PVC backing-
- Natural or synthetic rubber flooring, smooth or textured backing-
- Indoor sports flooring

Coverage

Approximately 300–400 g/m², depending on substrate and covering type.

Application Instructions

Substrate Preparation

All substrates must be dry, absorbent, sound, and free of dust, paint, or oil. Any cracks should be filled using our two-component epoxy adhesive, EPOXY ECO.

For uneven surfaces, we recommend using a powdered cement-based leveling compound such as our SELF LEVEL FLOORING from the Supremo line or the ready-to-use leveling compound TILECOAT.

To consolidate and clean the substrate, we suggest our primer PRIMER SP. In cases of rising damp or especially moist substrates, use our PRIMER PU.

Product Preparation

The product is ready to use; stir well before application. Allow the flooring materials at least 24 hours to acclimate at the job site. Unroll and lay flat to minimize tension and creases.

Product Application

Apply a single coat with a notched trowel no. 2 directly onto the substrate. Lay the flooring onto the wet adhesive, pressing or smoothing to ensure full adhesion and air bubble removal. Use weight on areas prone to lifting, if needed.

Allow foot traffic after 24 hours.



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Cleaning

Remove excess adhesive with a damp sponge. Clean tools with water.

Packaging	PRODUCT CODE	WEIGHT	UNIT	PACKAGING	PCS/BOX
	20165	6	kg	Buckets	1
	20166	13	kg	Buckets	1
	20167	20	kg	Buckets	1

Technical Data	Base	Acrylic resin
	Physical appearance	Brown cream
	pH	6.7
	Viscosity	35,000–40,000 cps
	Solid content	Approx. 70%
	Customs code	3506 9190
	Application temperature	+5 °C to +40 °C (41 °F to 104 °F)
	Waiting time	15–20 minutes
	Open time	30–40 minutes
	Drying time	24 hours
	Flammability	Non-flammable

Warnings

- Not suitable for outdoor applications (see ADHESIVA 2P/G)
- Do not apply below +3 °C (37.4 °F)
- Do not use on damp surfaces or in the presence of rising moisture
- Pre-treat non-absorbent surfaces to improve adhesion



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Storage

The product is guaranteed in its original packaging, under standard storage conditions (+5 °C to +35 °C / +41 °F to +95 °F), for 24 months from the production date. It is important to store the product in a dry place, away from heat sources and direct sunlight.

Final note

Keep out of reach of children and pets. Dispose of waste in designated construction material containers.
The information in this technical sheet is based on our extensive experience but is indicative. Users must assess product suitability for their specific use and are responsible for its application.
